



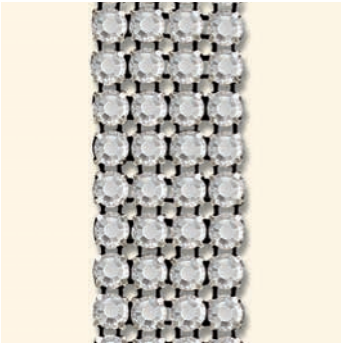


## 18 METAL *trimmings*

Metal Trimmings are semi-finished metal products integrating XILION Chatons and XILION Flat Backs. They can be sewn by hand or machine, and mechanically applied onto different fabrics or other materials. Metal Trimmings are bestsellers among the textile, shoe and accessories segments because they can be used in a multitude of different ways and feature a whole range of different application possibilities.

Article Explanation <<<

55 000



R	001-024
SS	SS 20
M	10 M
	100%

55 000	R	SS	M	100%
Article number	Number of rows	Stone size	Minimum order quantity in metres (M)	Documentation size in %
	This article is available from 1 to 24 rows.			

Ordering Example & Product Variety Explanation <<<

55 000	004	012	012	001
Article number	3-digit code for number of rows	Colour of thread (net-edge on 1 side/ 2 sides): 112/212 Black 122/222 White	Colour of casing  081 Gold 082 Silver 086 Gun metal	Colour of crystals  Please see the respective product matrix for all available code references.

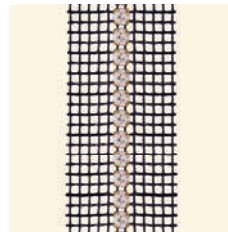
## Available Options with Net-edge

<<<

All Chaton & Flat Back Bandings can be ordered with net-edge. This option can be added on one side or on both sides of the banding. Please see the respective product matrix for all available options.



112  
Black net-edge  
on 1 side

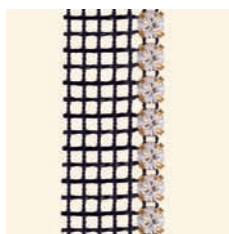


212  
Black net-edge  
on 2 sides

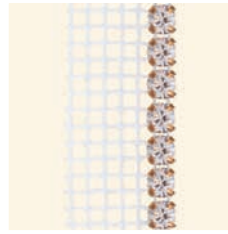
## Available Combinations of Thread & Casing

<<<

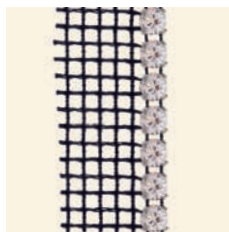
Chaton and Flat Back Bandings are available in three different casing colours and can be combined with two different thread/net-edge colours. Please see the respective product matrix for all available options.



112 081  
Black thread,  
gold casing



122 081  
White thread,  
gold casing



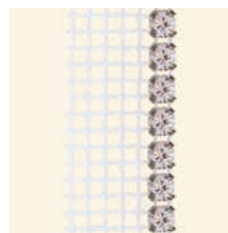
112 082  
Black thread,  
silver casing



122 082  
White thread,  
silver casing



112 086  
Black thread,  
gun metal casing



122 086  
White thread,  
gun metal casing

52 000



R	001-024	
SS	SS 18	
M	10 M	100%

52 001\*

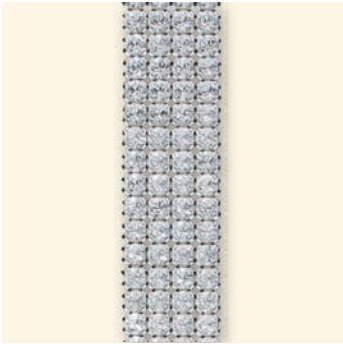


R	001	
SS	SS 18	
M	10 M	100%

52 000 52 001*		Colour of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Colour of Casing	081 Gold	082 Silver	086 Gun Metal
Colour								
Crystal F (001)								
Crystal AB F (001 AB)								
Crystal Copper F (001 COP)								
Crystal Dorado F (001 DOR)								
Crystal Golden Shadow F (001 GSHA)								
Crystal Metallic Blue F (001 METBL)								
Crystal Silver Shade F (001 SSFA)								
Jet (280)								
Jet Hematite (280 HEM)								
Amethyst F (204)								
Black Diamond F (215)								
Chrysolite F (238)								
Fuchsia F (502)								
Jonquil F (213)								
Khaki F (550)								
Light Amethyst F (212)								
Light Colorado Topaz F (246)								
Light Grey Opal F (383)								
Light Peach F (362)								
Light Sapphire F (211)								
Light Siam F (227)								
Mint Alabaster F (397)								
Mocca F (286)								
Pacific Opal F (390)								
Padparadscha F (542)								
Palace Green Opal F (393)								
Peridot F (214)								
Purple Velvet F (277)								
Rose F (209)								
Rose Water Opal F (395)								
Sand Opal F (287)								
Sapphire F (206)								
Siam F (208)								
Smoked Topaz F (220)								
Topaz F (203)								
Vintage Rose F (319)								
Light Multi F (908)								
Rainbow Multi F (909)								

\*Article 52001 is not available with net-edge. When ordering one row with net-edge, article number 52000 is to be used.

52 500



R	001-024	
SS	PP 24	
M	10 M	100%

52 501\*



R	001	
SS	PP 24	
M	10 M	100%

52 500 52 501*		Colour of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Colour of Casing	081 Gold	082 Silver	086 Gun Metal
Colour								
Crystal F (001)								
Crystal AB F (001 AB)								
Crystal Copper F (001 COP)								
Crystal Dorado F (001 DOR)								
Crystal Golden Shadow F (001 GSHA)								
Crystal Metallic Blue F (001 METBL)								
Crystal Silver Shade F (001 SSHA)								
Jet (280)								
Jet Hematite (280 HEM)								
Amethyst F (204)								
Black Diamond F (215)								
Chrysolite F (238)								
Fuchsia F (502)								
Jonquil F (213)								
Khaki F (550)								
Light Amethyst F (212)								
Light Colorado Topaz F (246)								
Light Grey Opal F (383)								
Light Peach F (362)								
Light Sapphire F (211)								
Light Siam F (227)								
Mint Alabaster F (397)								
Mocca F (286)								
Pacific Opal F (390)								
Padparadscha F (542)								
Palace Green Opal F (393)								
Peridot F (214)								
Purple Velvet F (277)								
Rose F (209)								
Rose Water Opal F (395)								
Sand Opal F (287)								
Sapphire F (206)								
Siam F (208)								
Smoked Topaz F (220)								
Topaz F (203)								
Vintage Rose F (319)								
Light Multi F (908)								
Rainbow Multi F (909)								

\*Article 52501 is not available with net-edge. When ordering one row with net-edge, article number 52500 is to be used.

## 18 Metal Trimmings

## 18



\* Article 55001 is not available with net-edge.  
When ordering one row with net-edge,  
article number 55000 is to be used.

55 000  
55 001\*

426

Metal Trimmings

55 500



R	001-024	
SS	SS 12	
M	10 M	100%

55 501\*



R	001	
SS	SS 12	
M	10 M	100%

\* Article 55501 is not available with net-edge.  
When ordering one row with net-edge,  
article number 55500 is to be used.

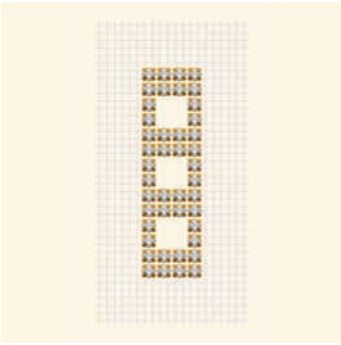
Flat Back Bandings

55 500 55 501*		Colour of Thread / Net-edge		012 / 112 / 212 Black		022 / 122 / 222 White		Colour of Casing		081 Gold		082 Silver		086 Gun Metal	
Colour															
Crystal F (001)															
Crystal AB F (001 AB)															
Crystal Copper F (001 COP)															
Crystal Dorado F (001 DOR)															
Crystal Golden Shadow F (001 GSHA)															
Crystal Metallic Blue F (001 METBL)															
Crystal Silver Shade F (001 SSHA)															
Jet (280)															
Jet Hematite (280 HEM)															
Jet Nut (280 NUT)															
Amethyst F (204)															
Black Diamond F (215)															
Caribbean Blue Opal F (394)															
Chrysolite F (238)															
Fuchsia F (502)															
Jonquil F (213)															
Khaki F (550)															
Light Amethyst F (212)															
Light Colorado Topaz F (246)															
Light Grey Opal F (383)															
Light Peach F (362)															
Light Sapphire F (211)															
Light Siam F (227)															
Mint Alabaster F (397)															
Mocca F (286)															
Pacific Opal F (390)															
Padparadscha F (542)															
Palace Green Opal F (393)															
Peridot F (214)															
Purple Velvet F (277)															
Rose F (209)															
Sand Opal F (287)															
Sapphire F (206)															
Siam F (208)															
Smoked Topaz F (220)															
Topaz F (203)															
Vintage Rose F (319)															
Light Multi F (908)															
Rainbow Multi F (909)															

Article Explanation

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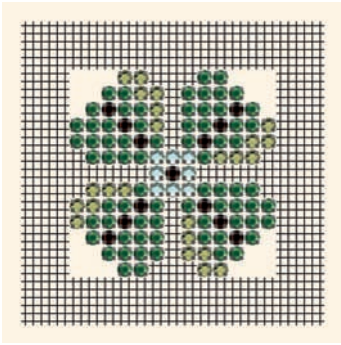
52 101



C	081-001
E	CH SS18
S	~20x70 mm
M	10 PCS
	40%

55 113

02



C	086-393/550/286/238
E	FB SS20/SS20/SS20/SS20
S	~65x65 mm
M	10 PCS
	42%

52 101	C	E	S	M	40%
Article number	Colour assortment	Elements and stone sizes	Motif size in mm without net-edge	Minimum order quantity in pieces (PCS)	Documentation size in %
	Colour of casing (081) is separated from crystal colours with a hyphen. Colour code 1 (001) corresponds to element 1 (SS18). For details, please refer to the colour overview of Chatons at the beginning of this Collection.	This product is a Chaton Motif (CH). For details please refer to the sizes overview at this end of this Collection.	Slight size deviations may occur, +/- 2% or +/- 8% depending on the motif		

55 113	C	E	S	M	02	42%
Article number	Colour assortment	Elements and stone sizes	Motif size in mm without net-edge	Minimum order quantity in pieces (PCS)	This product is shown on flag number 2.	Documentation size in %
	Colour of casing (086) is separated from crystal colours with a hyphen. Colour code 1 (393) corresponds to element 1 (SS20); Colour code 2 (550) corresponds to element 2 (SS20) etc. For details, please refer to the colour overview of Chatons at the beginning of this Collection.	This product is a Flat Back Motif (FB). For details please refer to the sizes overview at this end of this Collection.	Slight size deviations may occur, +/- 2% or +/- 8% depending on the motif			

## Ordering Example &amp; Product Variety Explanation

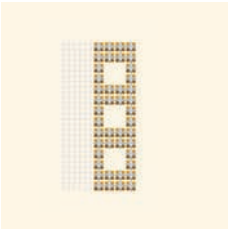
&lt;&lt;&lt;

52 101	001	422	081	001	-
Article number	3-digit code for number of rows	Colour of thread & net-edge	Colour of casing	Crystal colour corresponding to element 1; colour of most frequently used element in the motif Please see the respective product matrix for all available code references.	Crystal colour corresponding to element 2; colour of second most frequently used element in the motif
	Always 001	Chaton Motives by piece: Chaton Motives by metre:  Please see the respective product tables for all available net-edge options.	081 Gold 082 Silver 086 Gun metal		
55 113	001	422	086	>>>	
Article number	3-digit code for number of rows	Colour of thread & net-edge	Colour of casing		
	Always 001	Flat Back Motives by piece: Flat Back Motives by the metre:  Please see the respective product tables for all available net-edge options.	081 Gold 082 Silver 086 Gun metal		
393	550	286	238	>>>	
Crystal colour corresponding to element 1; colour of most frequently used element in the motif Please see the respective product matrix for all available code references.	Crystal colour corresponding to element 2; colour of second most frequently used element in the motif	Crystal colour corresponding to element 3; colour of third most frequently used element in the motif	Crystal colour corresponding to element 4; colour of fourth most frequently used element in the motif		

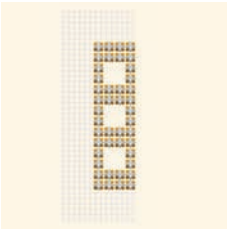
Available Options with Net-edge



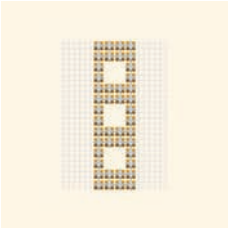
Depending on the motif, Chaton and Flat Back Motives can be ordered with net-edge on 0, 1, 2, 3 or 4 sides.\*  
Please see the respective product matrix for all available options and tolerances.



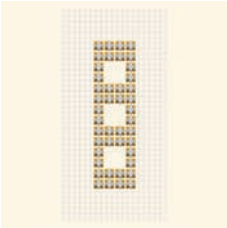
122  
White net-edge  
on one side



322  
White net-edge  
on three sides



222  
White net-edge  
on two sides

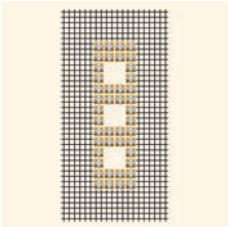


422  
White net-edge  
on four sides

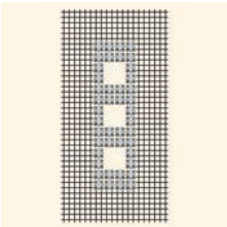
Available Thread / Net-edge & Casing Colours



Chaton and Flat Back Motives are available in three different casing colours and can be combined with two different thread / net-edge colours. Please see the respective product matrix for all available options.



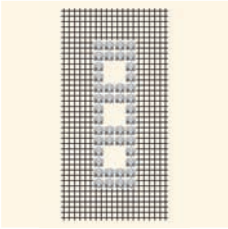
412 081  
Black thread  
& net-edge  
on four sides,  
gold casing



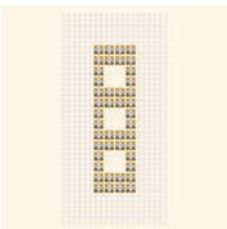
412 086  
Black thread  
& net-edge  
on four sides,  
gun metal casing



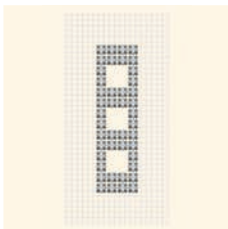
422 082  
White thread  
& net-edge  
on four sides,  
silver casing



412 082  
Black thread  
& net-edge  
on four sides,  
silver casing









































422 081  
White thread  
& net-edge  
on four sides,  
gold casing



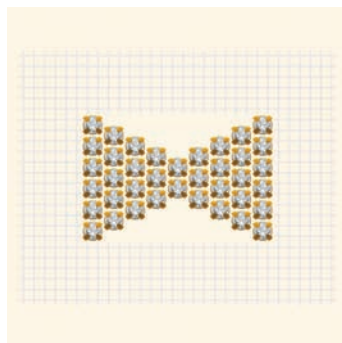
422 086  
White thread  
& net-edge  
on four sides,  
gun metal casing

\*Please note: depending on the motif, Chaton and Flat Back Motives by the metre are only available with net-edge on none, one or two sides.

52 100 to 52 202		Colour of Casing		
		081 Gold		
		082 Silver		
		086 Gun Metal		
Colour				
 Crystal F (001)		■	■	■
 Crystal AB F (001 AB)		■	■	■
 Crystal Copper F (001 COP)		■	■	■
 Crystal Dorado F (001 DOR)		■	■	■
 Crystal Golden Shadow F (001 GSHA)		■	■	■
 Crystal Metallic Blue F (001 METBL)		■	■	■
 Crystal Silver Shade F (001 SSHA)		■	■	■
 Jet (280)		■	■	■
 Jet Hematite (280 HEM)		■	■	■
		■	■	■
 Amethyst F (204)		■	■	■
 Black Diamond F (215)		■	■	■
 Chrysolite F (238)		■	■	■
 Fuchsia F (502)		■	■	■
 Jonquil F (213)		■	■	■
 Khaki F (550)		■	■	■
 Light Amethyst F (212)		■	■	■
 Light Colorado Topaz F (246)		■	■	■
 Light Grey Opal F (383)		■	■	■
 Light Peach F (362)		■	■	■
 Light Sapphire F (211)		■	■	■
 Light Siam F (227)		■	■	■
 Mint Alabaster F (397)		■	■	■
 Mocca F (286)		■	■	■
 Pacific Opal F (390)		■	■	■
 Padparadscha F (542)		■	■	■
 Palace Green Opal F (393)		■	■	■
 Peridot F (214)		■	■	■
 Purple Velvet F (277)		■	■	■
 Rose F (209)		■	■	■
 Rose Water Opal F (395)		■	■	■
 Sand Opal F (287)		■	■	■
 Sapphire F (206)		■	■	■
 Siam F (208)		■	■	■
 Smoked Topaz F (220)		■	■	■
 Topaz F (203)		■	■	■
 Vintage Rose F (319)		■	■	■
 Light Multi F (908)		■	■	■
 Rainbow Multi F (909)		■	■	■

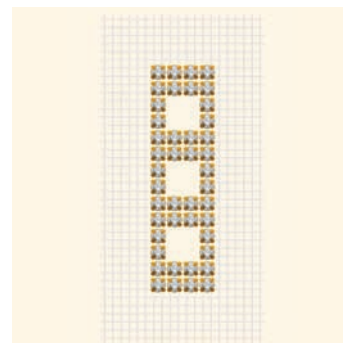
Standard Collection

52 100



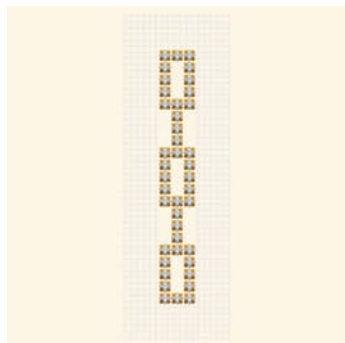
<b>C</b>	081-001
<b>E</b>	CH SS18
<b>S</b>	30x45
<b>M</b>	10 PCS
	56%

52 101



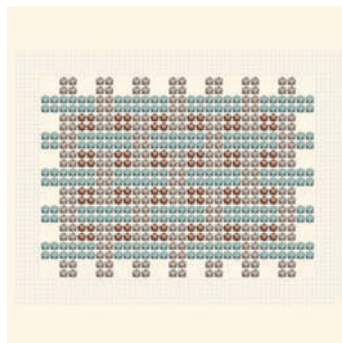
<b>C</b>	081-001
<b>E</b>	CH SS18
<b>S</b>	~20x70
<b>M</b>	10 PCS
	43%

52 102



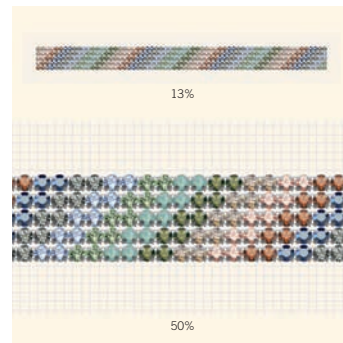
<b>C</b>	081-001
<b>E</b>	CH SS18
<b>S</b>	~15x105
<b>M</b>	10 PCS
	32%

52 104



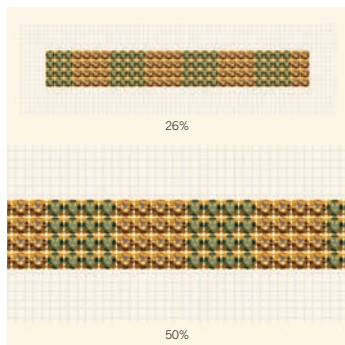
<b>C</b>	082-001GSHA/390/220
<b>E</b>	CH SS18/SS18/SS18
<b>S</b>	~150x110
<b>M</b>	10 PCS
	24%

52 105



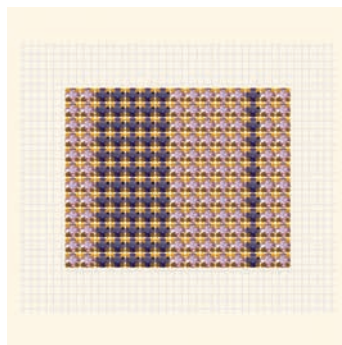
<b>C</b>	082-220/001METBL/215/362/211/001GSHA/ 238/550/390
<b>E</b>	CH SS18/.../SS18
<b>S</b>	~295x23
<b>M</b>	10 PCS

52 106



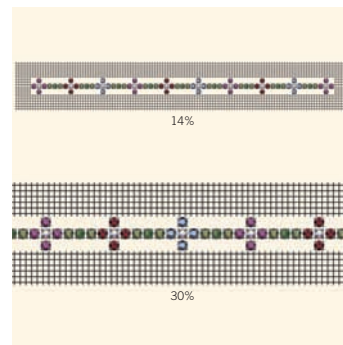
<b>C</b>	081-550/203
<b>E</b>	CH SS18/SS18
<b>S</b>	~134x18
<b>M</b>	10 PCS

52 107



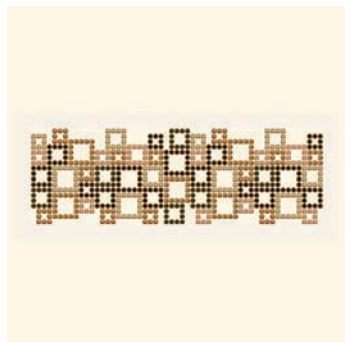
<b>C</b>	081-212/277
<b>E</b>	CH SS18/SS18
<b>S</b>	~69x55
<b>M</b>	10 PCS
	43%

52 111



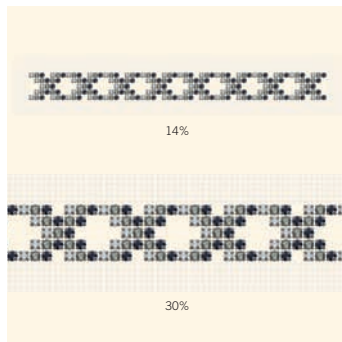
<b>C</b>	086-550/502/208/001METBL/001AB/393
<b>E</b>	CH SS18/.../SS18
<b>S</b>	~285x15
<b>M</b>	10 PCS

52 113



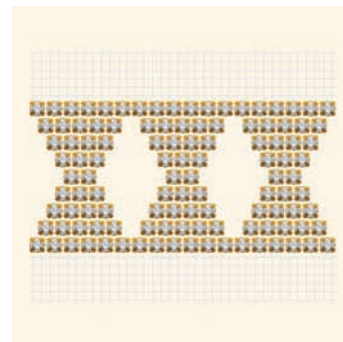
<b>C</b>	081-286/001GSHA/001COP/319/220/ 280NUT
<b>E</b>	CH SS18/.../SS18
<b>S</b>	~275x90
<b>M</b>	10 PCS
	14%

52 114



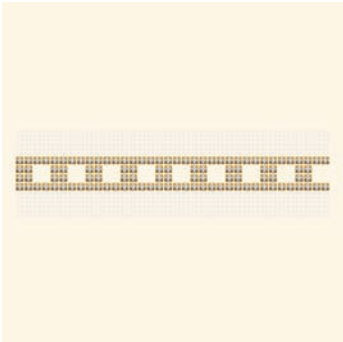
<b>C</b>	086-280HEM/215/001
<b>E</b>	CH SS18/SS18/SS18
<b>S</b>	~280x25
<b>M</b>	10 PCS

52 200



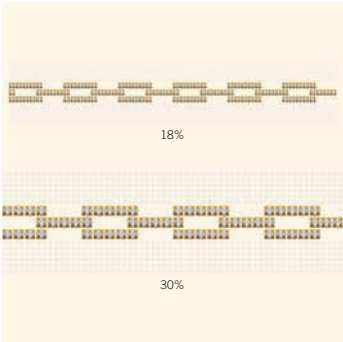
<b>C</b>	081-001
<b>E</b>	CH SS18
<b>S</b>	~30x45
<b>M</b>	10 M
	45%

52 201



C	081-001
E	CH SS18
S	~60x20
M	10 M
	23%

52 202

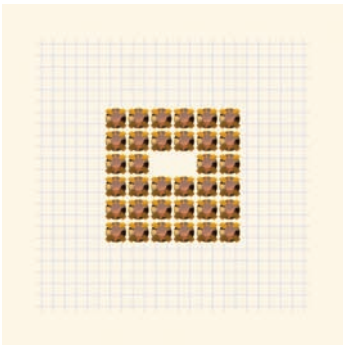


C	081-001
E	CH SS18
S	~80x15
M	10 M



52 108\*

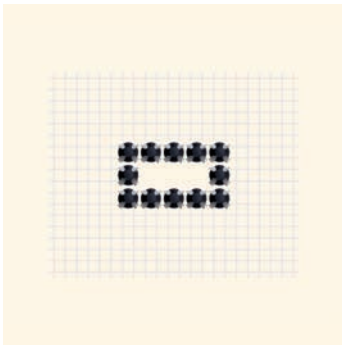
09



C	081-001COP
E	CH SS18
S	~30x30
M	10 PCS
	60%

52 109\*

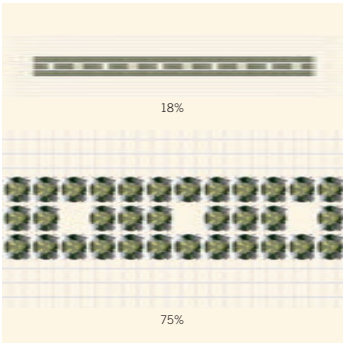
09



C	082-280
E	CH SS18
S	~25x15
M	10 PCS
	60%

52 110\*

13



C	082-550
E	CH SS18
S	~15x205
M	10 PCS

\*Motif 52108 used to be 100113, 52109 used to be 100114 and 52110 used to be 100167.

## Available Options with Net-edge

&lt;&lt;&lt;

Article Number	None	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
52100			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52101		112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52102		112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52104					412 Black / 422 White	+/- 2%
52105	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
52106	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
52107	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
52108	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52109			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52110	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52111			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52113					412 Black / 422 White	+/- 8%
52114		112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
52200		112 Black / 122 White	212 Black / 222 White			+/- 8%
52201		112 Black / 122 White	212 Black / 222 White			+/- 8%
52202		112 Black / 122 White	212 Black / 222 White			+/- 8%

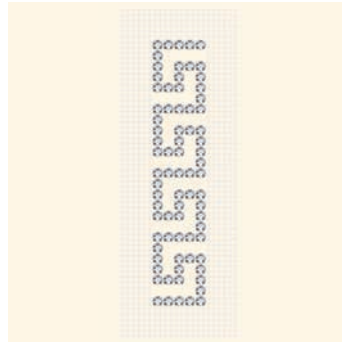
55 100 to 55 203		Colour of Casing		
		081 Gold		
		082 Silver		
		086 Gun Metal		
Colour				
Crystal F (001)		■	■	■
Crystal AB F (001 AB)		■	■	■
Crystal Copper F (001 COP)		■	■	■
Crystal Dorado F (001 DOR)		■	■	■
Crystal Golden Shadow F (001 GSHA)		■	■	■
Crystal Metallic Blue F (001 METBL)		■	■	■
Crystal Silver Shade F (001 SSHA)		■	■	■
Jet (280)		■	■	■
Jet Hematite (280 HEM)		■	■	■
Jet Nut (280 NUT)		■	■	■
		■	■	■
Amethyst F (204)		■	■	■
Black Diamond F (215)		■	■	■
Caribbean Blue Opal F (394)		■	■	■
Chrysolite F (238)		■	■	■
Fuchsia F (502)		■	■	■
Jonquil F (213)		■	■	■
Khaki F (550)		■	■	■
Light Amethyst F (212)		■	■	■
Light Colorado Topaz F (246)		■	■	■
Light Grey Opal F (383)		■	■	■
Light Peach F (362)		■	■	■
Light Sapphire F (211)		■	■	■
Light Siam F (227)		■	■	■
Mint Alabaster F (397)		■	■	■
Mocca F (286)		■	■	■
Pacific Opal F (390)		■	■	■
Padparadscha F (542)		■	■	■
Palace Green Opal F (393)		■	■	■
Peridot F (214)		■	■	■
Purple Velvet F (277)		■	■	■
Rose F (209)		■	■	■
Sand Opal F (287)		■	■	■
Sapphire F (206)		■	■	■
Siam F (208)		■	■	■
Smoked Topaz F (220)		■	■	■
Topaz F (203)		■	■	■
Vintage Rose F (319)		■	■	■
Light Multi F (908)		■	■	■
Rainbow Multi F (909)		■	■	■

# Metal Trimmings

# Flat Back Motives

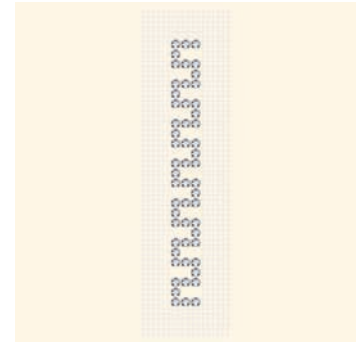
Standard Collection

55 100



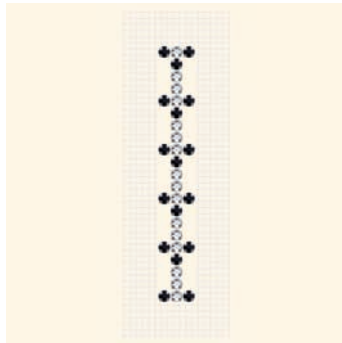
C	082-001
E	FB SS20
S	~25x125
M	10 PCS
	28%

55 101



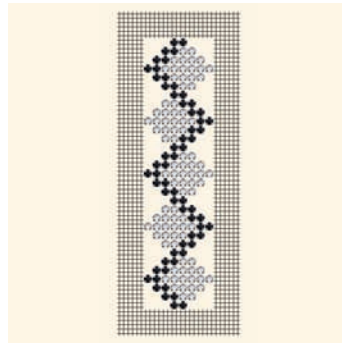
C	082-001
E	FB SS20
S	~15x135
M	10 PCS
	26%

55 102



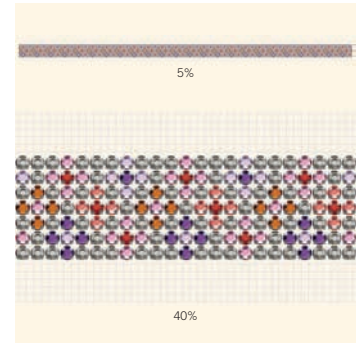
C	082-280/001
E	FB SS20/SS20
S	~15x105
M	10 PCS
	32%

55 103



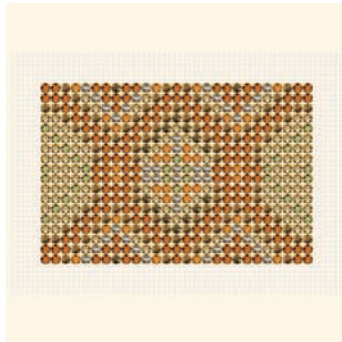
C	082-001/280
E	FB SS20/SS20
S	~40x155
M	10 PCS
	23%

55 104



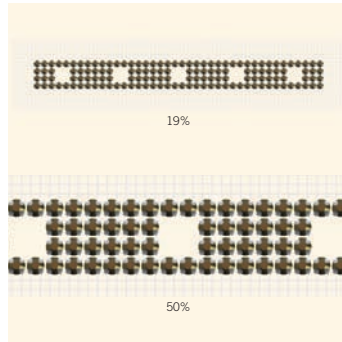
C	082-215/209/212/204/220/542/208
E	FB SS20/.../SS20
S	~315x34
M	10 M

55 105



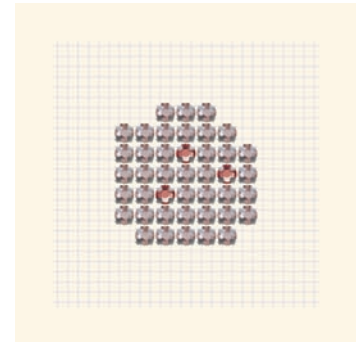
C	081-220/001GSHA/001DOR/215/203/550/280NUT
E	FB SS20/.../SS20
S	~133x88
M	10 PCS
	27%

55 106



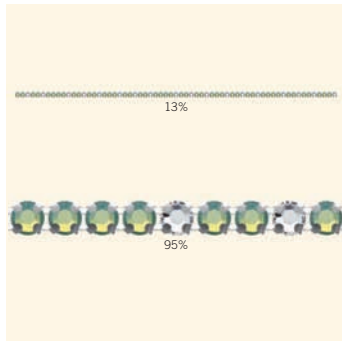
C	082-280NUT
E	FB SS20
S	~201x20
M	10 PCS

55 107



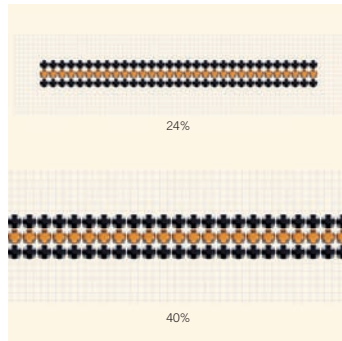
C	082-319/542
E	FB SS20/SS20
S	~34x34
M	10 PCS
	55%

55 108



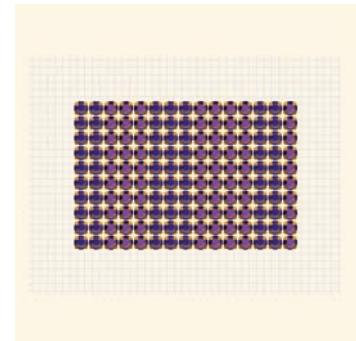
C	082-390/001
E	FB SS20/SS20
S	~108x5
M	10 M

55 109



C	082-280/203
E	FB SS20/SS20
S	~152x14
M	10 PCS

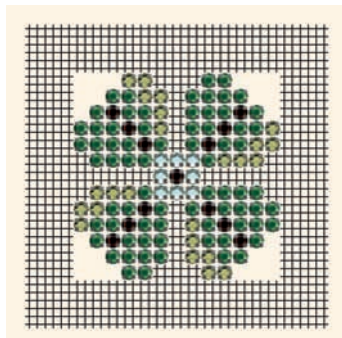
55 110



C	081-204/277
E	FB SS20/SS20
S	~74x49
M	10 PCS
	40%

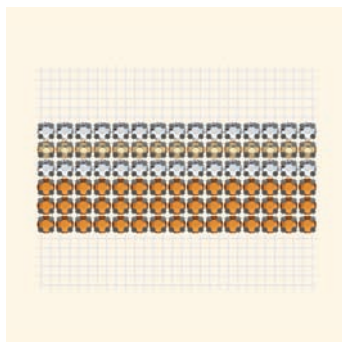
55 113

02



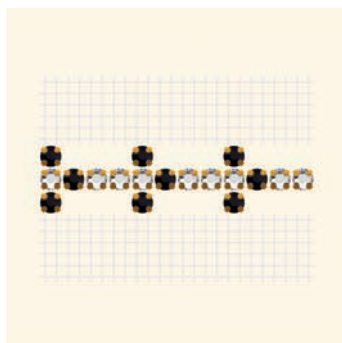
C	086-393/550/286/238
E	FB SS20/SS20/SS20/SS20
S	~65x65
M	10 PCS
	42%

55 118



C	086-203/001/246
E	FB SS20/SS20/SS20
S	~24x29
M	10 M
	50%

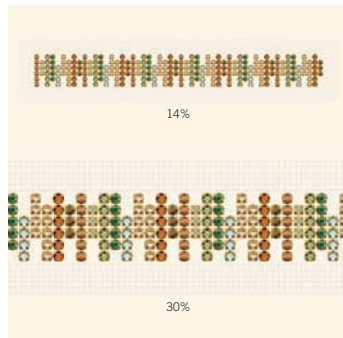
55 202



C	081-280/001
E	FB SS20/SS20
S	~20x15
M	10 M
	60%

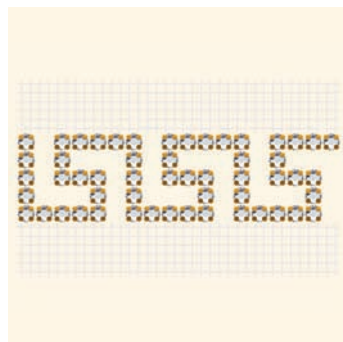
55 114

02



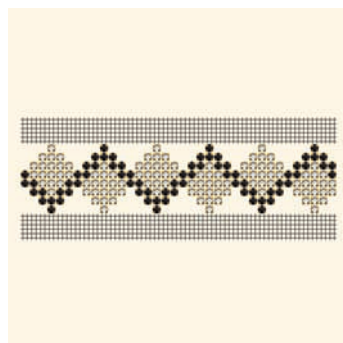
C	081-550/001COP/220/393/246/238/362/287/001DOR
E	FB SS20/.../SS20
S	~271x30
M	10 PCS

55 200



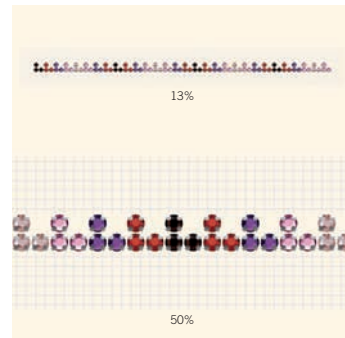
C	081-001
E	FB SS20
S	~30x25
M	10 M
	47%

55 203



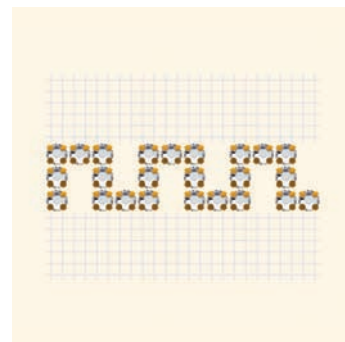
C	081-001/280
E	FB SS20/SS20
S	~60x40
M	10 M
	23%

55 115



C	082-209/204/208/286/319
E	FB SS20/.../SS20
S	~301x10
M	10 PCS

55 201

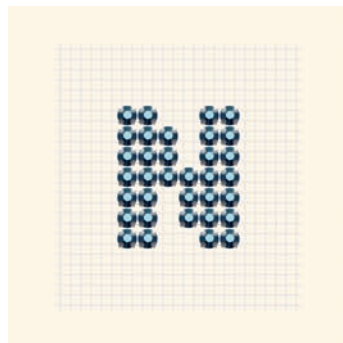


C	081-001
E	FB SS20
S	~20x15
M	10 M
	60%

Trend Collection  
Spring/Summer 2007

55 111\*

09



C	082-001METBL
E	FB SS20
S	~29x34
M	10 PCS
	55%

\*Motif 55111 used to be 103548.



55 112\*

02

10%

25%

C 081-280NUT/280HEM/280/001DOR/  
001METBL/277

E FB SS20/.../SS20

S ~388x29

M 10 PCS



55 117\*

12

8%

35%

C 082-001METBL/394/280HEM/280

E FB SS20/.../SS20

S ~501x10

M 10 M



55 119\*

Royal Wedding

12%

C 082-001GSHA/362/001SSHA

E FB SS20/SS20/SS20

S ~295x211

M 10 PCS

\*Motif 55112 used to be 103571, 55117 used to be 103640 and 55119 used to be 103605.

## Available Options with Net-edge

&lt;&lt;&lt;

Article Number	None	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
55100			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
55101		112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
55102			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
55103			212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
55104	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White			+/- 2%
55105	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
55106	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%
55107					412 Black / 422 White	+/- 2%
55108						
55109	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
55110	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 2%
55111					412 Black / 422 White	+/- 2%
55112					412 Black / 422 White	+/- 2%
55113					412 Black / 422 White	+/- 8%
55114					412 Black / 422 White	+/- 8%
55115					412 Black / 422 White	+/- 8%
55117	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White			+/- 2%
55118	012 Black / 022 White	112 Black / 122 White	212 Black / 222 White			+/- 2%
55119					412 Black / 422 White	+/- 2%
55200			212 Black / 222 White			+/- 8%
55201		112 Black / 122 White	212 Black / 222 White			+/- 8%
55202			212 Black / 222 White			+/- 8%
55203			212 Black / 222 White			+/- 8%

A special motif is any individual design created by the customer, which is different from the Metal Trimmings Standard or Trend Collections. This service opens up many customisation possibilities and enables you to profit from Swarovski's longtime experience and design expertise. A range of customisation options for existing motives is available (see "Customisation Possibilities" below). You may also submit sketches of a design that will suit your special needs – such as a brand image or an image to suit a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which allows for easy adjustments according to your needs.

## Customisation Possibilities

&lt;&lt;&lt;

- Change of size of an existing motif
- Logos or brand names
- Creation of pieces or rows
- Up to nine colours/elements possible per Metal Trimming
- For thread- and net-edge options please see the respective matrix for all available options.

## Ordering Process

&lt;&lt;&lt;

Send the request with a drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements to the desired motif. Please also indicate which product group your special motif refers to (Flat Back Motives, Chaton Motives etc.). You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

## Please Note

&lt;&lt;&lt;

Please always submit your drawing of the desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reinterpret. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP or DXF format will ensure that we have clear data to work with. These can also be sent via email or on a CD-ROM. If sending a sewing pattern, please include the whole pattern and not just cut outs. When the sketch is submitted as a hard copy by fax or e-mail, please include a scale legend (e.g. copy/scan with ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

Special productions are generally offered to all our customers if feasibility is given and our General Terms and Conditions are applied. Please note that the simple order of a design does not grant exclusive production of this design to the customer.

Article Explanation

<<<

53 000



SS	SS 18
M	1,000 PCS (BP: 1,000 PCS)
BP	53004
	100%

53 000	SS	M	BP	100%
Article number	Stone size	Minimum order quantity in pieces (PCS) (Minimum order quantity of back parts (BP) in pieces (PCS))	Back part The back parts for Rivets have to be ordered separately and are only available in gold.	Documentation size in %

Ordering Example & Product Variety Explanation

<<<

53 000	082	001
Article number	Colour of casing  081 Gold 082 Silver 086 Gun metal 088 Stainless steel	Colour of crystals  Please see the respective product matrix for all available code references.

Metal Trimmings

53 000



SS	SS 18
M	1,000 PCS (BP: 1,000 PCS)
BP	53004
	100%

53 001



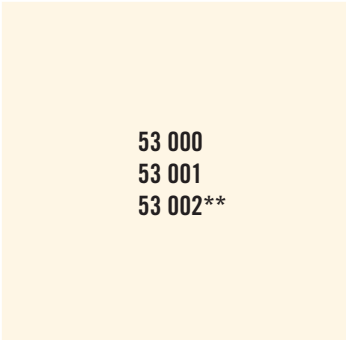
SS	SS 29
M	500 PCS (BP: 1,000 PCS)
BP	53004
	100%

53 002\*\*



SS	SS 18
M	1,000 PCS (BP: 1,000 PCS)
BP	53003
	100%

Metal Components



Colour

Crystal F (001)				
Crystal AB F (001 AB)				
Crystal Copper F (001 COP)				
Crystal Golden Shadow F (001 GSHA)				
Crystal Metallic Blue F (001 METBL)				
Crystal Silver Shade F (001 SSHA)				
Jet (280)				
Amethyst F (204)				
Black Diamond F (215)				
Fuchsia F (502)				
Khaki F (550)				
Light Colorado Topaz F (246)				
Light Grey Opal F (383)				
Light Siam F (227)				
Mint Alabaster F (397)				
Mocca F (286)				
Olivine F (228)				
Pacific Opal F (390)				
Padparadscha F (542)				
Palace Green Opal F (393)				
Peridot F (214)				
Purple Velvet F (277)				
Rose F (209)				
Rose Water Opal F (395)				
Sand Opal F (287)				
Sapphire F (206)				
Siam F (208)				
Smoked Topaz F (220)				
Topaz F (203)				
Vintage Rose F (319)				

Colour of Casing

081 Gold				
082 Silver				
086 Gun Metal***				
088 Stainless Steel*				

\* Please order back part 53007 for all 088 Stainless Steel Rivets. Article 53002 is not available as stainless steel version.  
\*\* Please note that article 53002 has a shorter shank, therefore back part 53003 instead of 53004 has to be used.  
\*\*\* Please note that back part 53004 or 53007 can be used for all 086 Gun Metal Rivets. For article 53002 please use back part 53003.

Metal Trimmings

Metal Components

Rivets

53 005



SS	SS 34
M	500 PCS (BP: 1,000 PCS)
BP	53004
	100%

53 006



SS	SS 39
M	300 PCS (BP: 1,000 PCS)
BP	53004
	100%

53 005 53 006		Colour of Casing			
		081 Gold			
		082 Silver			
		086 Gun Metal**			
		088 Stainless Steel*			
Colour					
Crystal F (001)					
Crystal AB F (001 AB)					
Crystal Copper F (001 COP)					
Crystal Golden Shadow F (001 GSHA)					
Crystal Metallic Blue F (001 METBL)					
Crystal Silver Shade F (001 SSHA)					
Jet (280)					
Amethyst F (204)					
Black Diamond F (215)					
Fuchsia F (502)					
Khaki F (550)					
Light Colorado Topaz F (246)					
Light Grey Opal F (383)					
Light Siam F (227)					
Mint Alabaster F (397)					
Mocca F (286)					
Olivine F (228)					
Pacific Opal F (390)					
Padparadscha F (542)					
Palace Green Opal F (393)					
Peridot F (214)					
Purple Velvet F (277)					
Rose F (209)					
Rose Water Opal F (395)					
Sand Opal F (287)					
Sapphire F (206)					
Siam F (208)					
Smoked Topaz F (220)					
Topaz F (203)					
Vintage Rose F (319)					

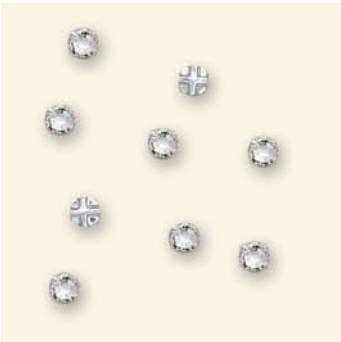
\* Please order back part 53007 for all 088 Stainless Steel Rivets.  
\*\* Please note that back part 53004 or 53007 can be used for all 086 Gun Metal Rivets.

53 100



SS	SS 12	
M	1,440 PCS	100%

53 102

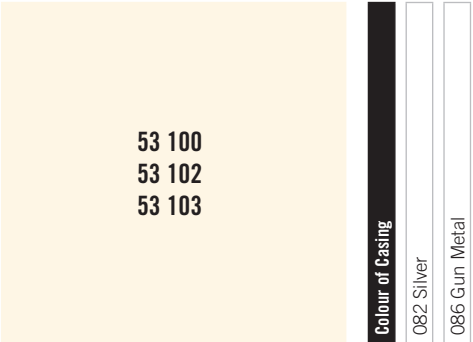


SS	SS 16	
M	1,440 PCS	100%

53 103



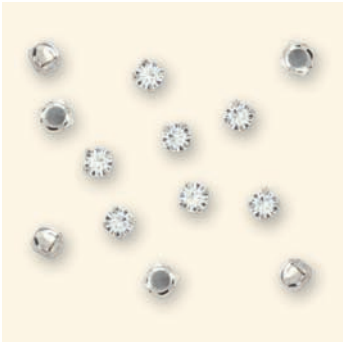
SS	SS 30	
M	720 PCS	100%



Colour	082 Silver	086 Gun Metal
Crystal F (001)	■	■
Crystal AB F (001 AB)	■	■
Crystal Copper F* (001 COP)	■	■
Crystal Golden Shadow F* (001 GSHA)	■	■
Crystal Metallic Blue F* (001 METBL)	■	■
Crystal Silver Shade F* (001 SSHA)	■	■
Jet (280)	■	■
Amethyst F (204)	■	■
Black Diamond F (215)	■	■
Caribbean Blue Opal F* (394)	■	■
Fuchsia F (502)	■	■
Khaki F* (550)	■	■
Light Colorado Topaz F (246)	■	■
Light Grey Opal F* (383)	■	■
Light Siam F (227)	■	■
Mint Alabaster F* (397)	■	■
Mocca F* (286)	■	■
Olivine F (228)	■	■
Pacific Opal F* (390)	■	■
Padparadscha F* (542)	■	■
Palace Green Opal F* (393)	■	■
Peridot F (214)	■	■
Purple Velvet F* (277)	■	■
Rose F (209)	■	■
Sand Opal F* (287)	■	■
Sapphire F (206)	■	■
Siam F (208)	■	■
Smoked Topaz F (220)	■	■
Topaz F (203)	■	■
Vintage Rose F* (319)	■	■

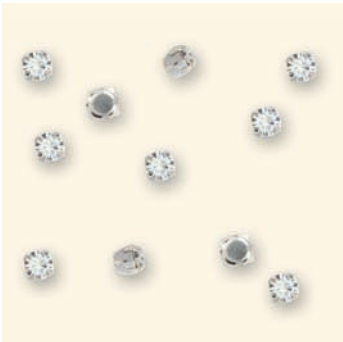
\*These colours are not available for article 53103.

53 200



SS	PP 31	
M	1,440 PCS	100%

53 201

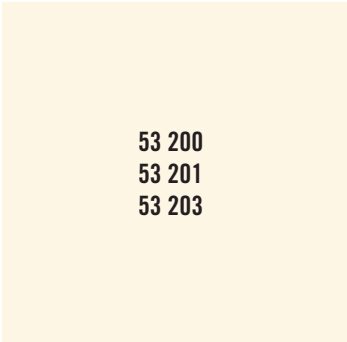


SS	SS 18	
M	1,440 PCS	100%

53 203



SS	SS 29	
M	720 PCS	100%



53 200  
53 201  
53 203

Colour of Casing

082 Silver

086 Gun Metal

Colour

Crystal F (001)		
Crystal AB F (001 AB)		
Crystal Copper F (001 COP)		
Crystal Golden Shadow F (001 GSHA)		
Crystal Metallic Blue F (001 METBL)		
Crystal Silver Shade F (001 SSHA)		
Jet (280)		
Amethyst F (204)		
Black Diamond F (215)		
Fuchsia F (502)		
Khaki F (550)		
Light Colorado Topaz F (246)		
Light Grey Opal F (383)		
Light Siam F (227)		
Mint Alabaster F (397)		
Mocca F (286)		
Olivine F (228)		
Pacific Opal F (390)		
Padparadscha F (542)		
Palace Green Opal F (393)		
Peridot F (214)		
Purple Velvet F (277)		
Rose F (209)		
Rose Water Opal F (395)		
Sand Opal F (287)		
Sapphire F (206)		
Siam F (208)		
Smoked Topaz F (220)		
Topaz F (203)		
Vintage Rose F (319)		